

Quick Maintenance Guide

The procedures below are overview instructions and reminders for maintaining your printer. For details on each step, please see the relevant sections of the user manual found at: www.melco-service.com/g3

Daily Startup Procedure

1. Gently shake the white inks for 3-5 seconds.
2. Press the power button on the printer.
3. After powering up, an automatic ink charge or head cleaning will be initiated.
4. After the head clean/ink charge, perform a nozzle check to verify the print quality. Press the right/menu button and navigate to the nozzle check. (Menu>Test Print>Nozzle Check>Manual>Print) See examples below.

Daily Maintenance (End of Day)

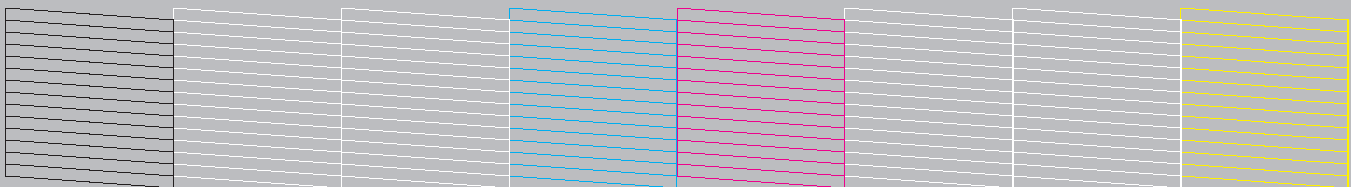
1. Press the SHIFT and then the DOWN (F2) button on the table control panel to enter the maintenance mode.
2. Press and hold the right arrow on the printer control panel for 3 seconds. This will release the printhead and the printer control panel will switch off.
3. Open the printer cover and slide the printhead to the left.
4. Clean around the capping station and wiper blade with a cleaning applicator dipped in cleaning solution.
5. Use a syringe or dropper to fill the capping station with clean cleaning fluid.
6. Press the SHIFT and then the DOWN (F2) button on the table control panel to exit the maintenance mode and close the printer cover.
7. After the display reads "Ready", the printer may now be powered down.



Weekly Maintenance

1. Power down and unplug the printer.
2. Using the printhead release gear on the right side of the printer, open the printer cover and release the printhead. Move the printhead to the left side of the printer.
3. Continue rotating the gear until the wiper blade moves forward.
4. Clean around the capping station and wiper blade with a cleaning applicator dipped in cleaning solution.
5. Use a syringe or dropper to fill the capping station with clean cleaning fluid.
6. Manually slide the print head to the right and into the parked position.
7. Rotate the gear clockwise until the printhead can no longer be moved and close the printer cover.

Good Nozzle Check



Poor Nozzle Check

